SS-Unfold[®] Feature List

As our industry embraces engineering systems such as SolidWorks[®], Autodesk Inventor[®], and Solid Edge[®], STRIKER CAD/CAM takes full advantage of the unfolding capability provided with these solutions. For organizations without solid modeling technology Striker Systems offers SS-Unfold, an advanced 3-D and 2-D unfolding system for wireframe part models. Its extensive feature set allows you to effortlessly create accurate flat parts in seconds.

- **O** 3-D & 2-D Wireframe Unfolding
- **O** User Defined Bend Calculations
- Incorporates Historical Bend Data
- **O** User Materials Library
- **O** Spring-Back Calculator

- 3-D Folding
- Complex Corner Joint Development
- **O** Auto Bend Chart Creation
- **O** Bend Calculation Override

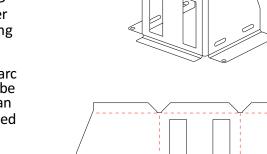
Three Dimensional Unfolding

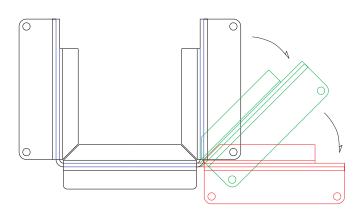
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SS-Unfold is the mostf ull featured unfolding system available today for flat blank developmentf rom 3-D wire-frame models. All unfolding is based on a user defined material type, bend radius and unfolding calculation method.

Models can be created with either straight line or arc bend representations. Material thickness can be represented or a single surface wire-frame drawing can be used. The model can be unfolded around any desired part plane.

The flat blank is precisely created. Bend lines are created on a separate layer for easy display control. And each bend line is assigned its specific bending data for creation of a bending table.





Two Dimensional Unfolding

SS-Unfold includes 2-D unfolding from a standard orthographic drawing. 2-D sections are unfolded to flat blank profile. As the formed profile is straightened, all appropriate bend allowances are accurately calculated and reflected in the updated geometry.

Any geometry in the drawing can be associated to any segment oft he 2-D profile during the unfolding process. This allows holes, notches, or any other partf eature to be carried through the unfolding process and properly positioned for flat blank development.

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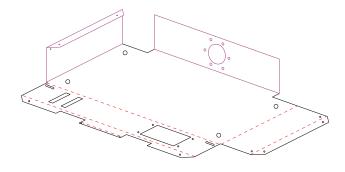
- **O** 2-D Progressive Unfolding
- **O** Bend Design Features
- **O** Part Integrity Verification
- **O** Share Bend Data w/ Other STRIKER CAD/CAM Applications



Automatic Bend Charts

All bending data is stored with each bend in the unfolded part. This includes a bend reference number (with corresponding reference balloon on the bend), bend allowance, neutral axis, bend radius, form radius, bend angle, over-bend angle, and bend direction. All bending data can be sent directly to a printer, saved in a textf ile, or a bend table can be positioned in the drawing.

			BENI	D LINE DATA	TABLE				
Name	: 3D								
Material :	aterial : A.I.S.I. 1020 Annealed Mild Steel								
Thicknes	s: 0.1250	0.1250							
Bend	Bend	Neutral	Bend	Form	Bend	Springback	Bend		
Number	Allowance	Axis	Radius	Radius	Angle	Angle	Direction		
1	0.2618	33.33	0.1250	0.1138	90.00	95.74	UP		
2	0.2618	33.33	0.1250	0.1138	90.00	95.74	UP		
3	0.2618	33.33	0.1250	0.1138	90.00	95.74	DOWN		
4	0.2618	33.33	0.1250	0.1138	90.00	95.74	DOWN		
5	0.2618	33.33	0.1250	0.1138	90.00	95.74	DOWN		
6	0.4581	33.33	0.2500	0.2188	90.00	100.00	UP		
7	0.4581	33.33	0.2500	0.2188	90.00	100.00	UP		
8	0.4581	33.33	0.2500	0.2188	90.00	100.00	UP		



Three Dimensional Folding

SS-Unfold also includes the ability to fold 2-D flat parts into 3-D wire-frame models. Perfectf or verifying original designs and engineering changes. Simply draw bend lines att he desired locations, or use the existing bend lines ift he part was previously unfolded with SS-Unfold. Assign the desired bend data and construct a 3-D model.

Corner Joint Development

A unique feature of SS-Unfold is the ability to develop a corner joint on any inclusive angle from a standard 2-D orthographic drawing. Simply unfold the part profile and select the objecti n the plan view that represents the joining corner. The complex corner geometry is automatically created.

slculation Method	Springback Method		
Ratio	Neutral Axis		Minimum Bend Ratio: 0.0000
0.1750	2.7500		
1.0000	14.2500	Add	
1.6750	20.1300		
2.0000	33.3300	Edit	
2.8750	10.0000	Later	
4.0000	15.5000		<u>z</u>
		Delete	<u>a</u> ∞
			200
			10
		Same As	8.1 0.2 0.3 0.3 1 2 3 + 3 10 20 50 100 500 1000
			RADIUS TO THICKNESS RATIO R/T

Materials Library

The basis of all unfolding operations is an advanced materials library that allows the design engineer to control the outcome to match known data. Along with material properties including shear, yield and tensile strengths, the neutral axis of each material can be varied with changes in the bend radius and/or material thickness. This allows the bend allowance calculated to be more accurate based on material thickness and the radius of a specific bend.

Also assigned to each material is a spring-back chart. By assigning the known data of a specific material to the chart, you can have SS-Unfold tell you the overbend angle required for each bend.